

DECLARATION OF PERFORMANCE

NO. MWUK/FJI/321-001/CPR/DOP



1. PRODUCT-TYPE:

- Finnjoist I-joist
- Light composite wood-based beam
 - The flanges are made of LVL and the web of OSB board
 - Structural adhesive Type I (EN 301)

2. INTENDED USES:

Load bearing parts of building constructions

3. MANUFACTURER:

Metsä Wood UK Limited
Crossbank road
Kings Lynn, Norfolk
PE30 2HD
United Kingdom
Tel. +44 (0) 1553 732 900
www.metsawood.com

5. SYSTEM OF ASSESSMENT AND VERIFICATION OF CONSTANCY OF PERFORMANCE:

AVCP System 1

6b. EUROPEAN ASSESSMENT DOCUMENT:

EAD 130367-00-0304, Edition December 2018, published 2020

European Technical Assessment:
ETA 02/0026 (Issued 16/03/2021)

Technical Assessment Body:
Eurofins Expert Services Oy

Notified body:
Eurofins Expert Services Oy, Notified body No. 0809

Certificate of constancy of performance:
0809 - CPR - 20006447

7. DECLARED PERFORMANCES

| ESSENTIAL CHARACTERISTICS | PERFORMANCE | |
|--|---|------------------|
| Mechanical resistance and stability | | |
| Service class (EN 1995-1-1) | 1 and 2 | |
| Use class (EN 335) | 1 and 2 | |
| Mechanical properties | Mechanical properties of flanges and webs and standard cross sections are tabulated in Annex 1. | |
| Mechanical durability | Modification factors k_{mod} and deformation factors k_{def} according to Eurocode 5 are given in Annex 2. | |
| Dimensional stability | Dimensions | Tolerances |
| Overall joist depth | 160 – 600 mm | ± 1.5 mm |
| Overall joist length | up to 14000 mm | - 0 / + 10 mm |
| Flange width | 38 – 96 mm | ± 1.5 mm |
| Flange depth | 36 – 45 mm | ± 2 mm |
| Web thickness | 9 – 12 mm | - 0.4 / + 1.6 mm |
| Seismic evaluation | Beams and columns use limited to non-dissipative or low-dissipative ($q \leq 1.5$) structures as defined in Eurocode 8, EN 1998-1:2004 clauses 1.5.2 and 8.1.3b | |
| Safety in case of fire | | |
| Reaction to fire class, both web and flange materials | D-s2,d0 or better | |
| Hygiene, health and environment | | |
| Dangerous substances | Do not contain with exception of formaldehyde | |
| Formaldehyde release, web and flange material | E1 | |
| Energy economy and heat retention | | |
| Thermal conductivity λ , web and flange material | 0,13 W / (m K) | |

The material values in this DoP are to be used for structural calculations with EN 1995 (Eurocode 5).

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

At Boston, Lincolnshire on 17.01.2023

Matti Pajula
Managing Director
Metsä Wood UK



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Lee Appleby
Operations Director
Metsä Wood UK



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ANNEX 1. MECHANICAL PROPERTIES OF FINNJOIST I-JOISTS

Table A1.1. Characteristic strength values and modulus of elasticity and rigidity values to be used in calculations for flanges and web. May be used to calculate the properties for non-standard cross sections.

| PROPERTY | SYMBOL | VALUE (N/mm ²) |
|---|--------------|----------------------------|
| Characteristic bending strength of flanges | $f_{m,k}$ | 38.4 |
| Characteristic tensile strength of flanges | $f_{t,0,k}$ | 28 |
| Characteristic compression strength of flanges | $f_{c,0,k}$ | 28 |
| Characteristic bending strength of web edgewise | $f_{m,k, w}$ | 7.0 |
| Characteristic shear strength, panel shear | $f_{v,k}$ | 7.6 |
| Characteristic shear strength, planar shear | $f_{r,k}$ | 2.4 |
| Characteristic modulus of elasticity of flanges | $E_{0,k,f}$ | 11600 |
| Mean modulus of elasticity of flanges | $E_{mean,f}$ | 13800 |
| Mean modulus of elasticity of web | $E_{mean,w}$ | 3000 |
| Mean modulus of rigidity of web ¹ | $G_{mean,w}$ | 1800 |

¹ Higher value may be used if OSB manufacturer has higher value certified.

Table A1.2. Characteristic values – 36 mm flange.

| JOIST TYPE | Weight | Flange area | Web area | Bending moment capacity | Flexural rigidity (mean value) | Shear capacity | Shear rigidity (mean value) | Torsional rigidity (mean value) | Torsional capacity |
|---------------|--------|-----------------------------------|-----------------------------------|-------------------------|--|----------------------|--|---|-----------------------|
| | kg/m | A _F mm ² | A _W mm ² | M _k kNm | EI _{mean} x10 ¹² Nmm ² | V _k kN | GA _{mean} x10 ⁶ N | GI _{T,mean} x10 ⁹ Nmm ² | M _T kNm |
| FJI 38x160-36 | 1.95 | 1266 | 996 | 4.574 | 0.145 | 7.694 | 2.592 | 0.3313 | 0.1031 |
| FJI 45x160-36 | 2.21 | 1518 | 996 | 5.511 | 0.173 | 7.651 | 2.592 | 0.4014 | 0.1230 |
| FJI 53x160-36 | 2.50 | 1806 | 996 | 6.576 | 0.204 | 7.616 | 2.592 | 0.4871 | 0.1474 |
| FJI 58x160-36 | 2.68 | 1986 | 996 | 7.240 | 0.224 | 7.599 | 2.592 | 0.5405 | 0.1626 |
| FJI 63x160-36 | 2.87 | 2166 | 996 | 7.893 | 0.243 | 7.585 | 2.592 | 0.5947 | 0.1781 |
| FJI 69x160-36 | 3.09 | 2382 | 996 | 8.664 | 0.267 | 7.571 | 2.592 | 0.6602 | 0.1967 |
| FJI 70x160-36 | 3.12 | 2418 | 996 | 8.793 | 0.271 | 7.569 | 2.592 | 0.6714 | 0.1999 |
| FJI 89x160-36 | 3.82 | 3102 | 996 | 11.234 | 0.345 | 7.539 | 2.592 | 0.8875 | 0.2614 |
| FJI 96x160-36 | 4.08 | 3354 | 996 | 12.134 | 0.373 | 7.531 | 2.592 | 0.9679 | 0.2843 |
| FJI 38x200-36 | 2.19 | 1266 | 1356 | 6.021 | 0.252 | 10.127 | 3.240 | 0.3462 | 0.1113 |
| FJI 45x200-36 | 2.44 | 1518 | 1356 | 7.246 | 0.299 | 10.059 | 3.240 | 0.4162 | 0.1312 |
| FJI 53x200-36 | 2.74 | 1806 | 1356 | 8.638 | 0.354 | 10.004 | 3.240 | 0.5020 | 0.1556 |
| FJI 58x200-36 | 2.92 | 1986 | 1356 | 9.506 | 0.388 | 9.978 | 3.240 | 0.5553 | 0.1708 |
| FJI 63x200-36 | 3.10 | 2166 | 1356 | 10.360 | 0.422 | 9.956 | 3.240 | 0.6095 | 0.1863 |
| FJI 69x200-36 | 3.32 | 2382 | 1356 | 11.367 | 0.462 | 9.934 | 3.240 | 0.6751 | 0.2049 |
| FJI 70x200-36 | 3.36 | 2418 | 1356 | 11.535 | 0.469 | 9.931 | 3.240 | 0.6862 | 0.2081 |
| FJI 89x200-36 | 4.06 | 3102 | 1356 | 14.727 | 0.598 | 9.883 | 3.240 | 0.9024 | 0.2696 |
| FJI 96x200-36 | 4.32 | 3354 | 1356 | 15.903 | 0.646 | 9.870 | 3.240 | 0.9828 | 0.2925 |
| FJI 38x220-36 | 2.31 | 1266 | 1536 | 6.759 | 0.317 | 11.369 | 3.564 | 0.3536 | 0.1154 |
| FJI 45x220-36 | 2.56 | 1518 | 1536 | 8.129 | 0.376 | 11.286 | 3.564 | 0.4236 | 0.1353 |
| FJI 53x220-36 | 2.86 | 1806 | 1536 | 9.686 | 0.445 | 11.219 | 3.564 | 0.5094 | 0.1597 |
| FJI 58x220-36 | 3.04 | 1986 | 1536 | 10.657 | 0.487 | 11.186 | 3.564 | 0.5627 | 0.1749 |
| FJI 63x220-36 | 3.22 | 2166 | 1536 | 11.612 | 0.530 | 11.160 | 3.564 | 0.6170 | 0.1904 |
| FJI 69x220-36 | 3.44 | 2382 | 1536 | 12.739 | 0.581 | 11.133 | 3.564 | 0.6825 | 0.2090 |
| FJI 70x220-36 | 3.48 | 2418 | 1536 | 12.927 | 0.589 | 11.129 | 3.564 | 0.6936 | 0.2122 |
| FJI 89x220-36 | 4.18 | 3102 | 1536 | 16.496 | 0.751 | 11.070 | 3.564 | 0.9098 | 0.2737 |
| FJI 96x220-36 | 4.43 | 3354 | 1536 | 17.811 | 0.811 | 11.054 | 3.564 | 0.9902 | 0.2966 |
| FJI 38x240-36 | 2.42 | 1266 | 1716 | 7.507 | 0.390 | 12.626 | 3.888 | 0.3610 | 0.1195 |
| FJI 45x240-36 | 2.68 | 1518 | 1716 | 9.022 | 0.463 | 12.525 | 3.888 | 0.4311 | 0.1394 |
| FJI 53x240-36 | 2.97 | 1806 | 1716 | 10.744 | 0.546 | 12.444 | 3.888 | 0.5168 | 0.1638 |
| FJI 58x240-36 | 3.16 | 1986 | 1716 | 11.818 | 0.599 | 12.406 | 3.888 | 0.5702 | 0.1790 |
| FJI 63x240-36 | 3.34 | 2166 | 1716 | 12.875 | 0.651 | 12.373 | 3.888 | 0.6244 | 0.1945 |
| FJI 69x240-36 | 3.56 | 2382 | 1716 | 14.121 | 0.713 | 12.341 | 3.888 | 0.6899 | 0.2131 |
| FJI 70x240-36 | 3.60 | 2418 | 1716 | 14.329 | 0.724 | 12.336 | 3.888 | 0.7011 | 0.2163 |
| FJI 89x240-36 | 4.30 | 3102 | 1716 | 18.277 | 0.922 | 12.265 | 3.888 | 0.9172 | 0.2778 |
| FJI 96x240-36 | 4.55 | 3354 | 1716 | 19.732 | 0.995 | 12.246 | 3.888 | 0.9976 | 0.3007 |
| FJI 38x300-36 | 2.78 | 1266 | 2256 | 9.799 | 0.657 | 16.467 | 4.860 | 0.3833 | 0.1318 |
| FJI 45x300-36 | 3.04 | 1518 | 2256 | 11.753 | 0.779 | 16.316 | 4.860 | 0.4534 | 0.1517 |
| FJI 53x300-36 | 3.33 | 1806 | 2256 | 13.973 | 0.918 | 16.184 | 4.860 | 0.5391 | 0.1761 |
| FJI 58x300-36 | 3.51 | 1986 | 2256 | 15.358 | 1.005 | 16.121 | 4.860 | 0.5925 | 0.1913 |
| FJI 63x300-36 | 3.70 | 2166 | 2256 | 16.719 | 1.092 | 16.068 | 4.860 | 0.6467 | 0.2068 |
| FJI 69x300-36 | 3.92 | 2382 | 2256 | 18.326 | 1.197 | 16.015 | 4.860 | 0.7122 | 0.2254 |
| FJI 70x300-36 | 3.96 | 2418 | 2256 | 18.594 | 1.214 | 16.007 | 4.860 | 0.7234 | 0.2286 |
| FJI 89x300-36 | 4.65 | 3102 | 2256 | 23.682 | 1.545 | 15.892 | 4.860 | 0.9395 | 0.2901 |
| FJI 96x300-36 | 4.91 | 3354 | 2256 | 25.556 | 1.667 | 15.861 | 4.860 | 1.0199 | 0.3130 |
| FJI 45x360-36 | 3.39 | 1518 | 2796 | 14.556 | 1.182 | 18.616 | 5.832 | 0.4756 | 0.1640 |
| FJI 53x360-36 | 3.69 | 1806 | 2796 | 17.276 | 1.392 | 19.360 | 5.832 | 0.5614 | 0.1884 |
| FJI 58x360-36 | 3.87 | 1986 | 2796 | 18.972 | 1.523 | 19.826 | 5.832 | 0.6147 | 0.2036 |
| FJI 63x360-36 | 4.05 | 2166 | 2796 | 20.640 | 1.654 | 19.836 | 5.832 | 0.6690 | 0.2191 |
| FJI 69x360-36 | 4.28 | 2382 | 2796 | 22.608 | 1.811 | 19.757 | 5.832 | 0.7345 | 0.2377 |
| FJI 70x360-36 | 4.31 | 2418 | 2796 | 22.936 | 1.837 | 19.745 | 5.832 | 0.7456 | 0.2409 |
| FJI 89x360-36 | 5.01 | 3102 | 2796 | 29.167 | 2.334 | 19.573 | 5.832 | 0.9618 | 0.3024 |
| FJI 96x360-36 | 5.27 | 3354 | 2796 | 31.463 | 2.518 | 19.527 | 5.832 | 1.0422 | 0.3253 |
| FJI 45x400-36 | 3.63 | 1518 | 3156 | 16.462 | 1.502 | 20.085 | 6.480 | 0.4905 | 0.1722 |
| FJI 53x400-36 | 3.93 | 1806 | 3156 | 19.517 | 1.766 | 20.888 | 6.480 | 0.5763 | 0.1966 |
| FJI 58x400-36 | 4.11 | 1986 | 3156 | 21.421 | 1.931 | 21.391 | 6.480 | 0.6296 | 0.2118 |
| FJI 63x400-36 | 4.29 | 2166 | 3156 | 23.294 | 2.096 | 21.893 | 6.480 | 0.6838 | 0.2273 |
| FJI 69x400-36 | 4.51 | 2382 | 3156 | 25.502 | 2.294 | 22.094 | 6.480 | 0.7494 | 0.2459 |
| FJI 70x400-36 | 4.55 | 2418 | 3156 | 25.871 | 2.327 | 22.094 | 6.480 | 0.7605 | 0.2491 |
| FJI 89x400-36 | 5.25 | 3102 | 3156 | 32.865 | 2.954 | 22.055 | 6.480 | 0.9767 | 0.3106 |
| FJI 96x400-36 | 5.50 | 3354 | 3156 | 35.442 | 3.186 | 21.997 | 6.480 | 1.0570 | 0.3335 |

Properties given for joists with web thickness of 9mm.

Bending resistance values are based on 300mm spacing of lateral constraints.

Table A1.3. Characteristic values – 39 mm flange.

| JOIST TYPE | Weight | Flange area | Web area | Bending moment capacity | Flexural rigidity (mean value) | Shear capacity | Shear rigidity (mean value) | Torsional rigidity (mean value) | Torsional capacity |
|------------|--------|-----------------------------------|-----------------------------------|-------------------------|---|----------------------|---|--|-----------------------|
| | kg/m | A _F mm ² | A _W mm ² | M _k kNm | EI _{mean} x 10 ¹² Nmm ² | V _k kN | GA _{mean} x 10 ⁶ N | GI _{T,mean} x 10 ⁹ Nmm ² | M _T kNm |
| FJI 38x160 | 2.04 | 1355 | 993 | 4.815 | 0.150 | 8.722 | 2.592 | 0.3886 | 0.1134 |
| FJI 45x160 | 2.32 | 1628 | 993 | 5.811 | 0.178 | 9.038 | 2.592 | 0.4897 | 0.1375 |
| FJI 53x160 | 2.63 | 1940 | 993 | 6.943 | 0.211 | 9.361 | 2.592 | 0.5951 | 0.1652 |
| FJI 58x160 | 2.83 | 2135 | 993 | 7.650 | 0.231 | 9.339 | 2.592 | 0.6646 | 0.1835 |
| FJI 63x160 | 3.03 | 2330 | 993 | 8.345 | 0.252 | 9.321 | 2.592 | 0.7321 | 0.2012 |
| FJI 69x160 | 3.27 | 2564 | 993 | 9.165 | 0.276 | 9.303 | 2.592 | 0.8148 | 0.2230 |
| FJI 70x160 | 3.31 | 2603 | 993 | 9.302 | 0.280 | 9.300 | 2.592 | 0.8286 | 0.2266 |
| FJI 89x160 | 4.07 | 3344 | 993 | 11.900 | 0.358 | 9.261 | 2.592 | 1.0980 | 0.2974 |
| FJI 96x160 | 4.34 | 3617 | 993 | 12.857 | 0.386 | 9.250 | 2.592 | 1.2016 | 0.3246 |
| FJI 38x200 | 2.27 | 1355 | 1353 | 6.351 | 0.261 | 11.605 | 3.240 | 0.4035 | 0.1216 |
| FJI 45x200 | 2.55 | 1628 | 1353 | 7.657 | 0.311 | 12.026 | 3.240 | 0.5046 | 0.1457 |
| FJI 53x200 | 2.87 | 1940 | 1353 | 9.142 | 0.368 | 12.324 | 3.240 | 0.6100 | 0.1734 |
| FJI 58x200 | 3.07 | 2135 | 1353 | 10.068 | 0.404 | 12.291 | 3.240 | 0.6795 | 0.1917 |
| FJI 63x200 | 3.27 | 2330 | 1353 | 10.979 | 0.439 | 12.264 | 3.240 | 0.7470 | 0.2094 |
| FJI 69x200 | 3.51 | 2564 | 1353 | 12.055 | 0.482 | 12.236 | 3.240 | 0.8297 | 0.2312 |
| FJI 70x200 | 3.55 | 2603 | 1353 | 12.234 | 0.489 | 12.232 | 3.240 | 0.8434 | 0.2348 |
| FJI 89x200 | 4.30 | 3344 | 1353 | 15.640 | 0.624 | 12.172 | 3.240 | 1.1129 | 0.3056 |
| FJI 96x200 | 4.58 | 3617 | 1353 | 16.895 | 0.674 | 12.156 | 3.240 | 1.2165 | 0.3328 |
| FJI 38x220 | 2.39 | 1355 | 1533 | 7.135 | 0.330 | 13.046 | 3.564 | 0.4109 | 0.1257 |
| FJI 45x220 | 2.67 | 1628 | 1533 | 8.598 | 0.392 | 13.519 | 3.564 | 0.5120 | 0.1498 |
| FJI 53x220 | 2.99 | 1940 | 1533 | 10.261 | 0.464 | 13.833 | 3.564 | 0.6174 | 0.1775 |
| FJI 58x220 | 3.19 | 2135 | 1533 | 11.298 | 0.509 | 13.793 | 3.564 | 0.6869 | 0.1958 |
| FJI 63x220 | 3.39 | 2330 | 1533 | 12.318 | 0.553 | 13.759 | 3.564 | 0.7544 | 0.2135 |
| FJI 69x220 | 3.63 | 2564 | 1533 | 13.523 | 0.607 | 13.726 | 3.564 | 0.8371 | 0.2353 |
| FJI 70x220 | 3.67 | 2603 | 1533 | 13.723 | 0.616 | 13.721 | 3.564 | 0.8508 | 0.2389 |
| FJI 89x220 | 4.42 | 3344 | 1533 | 17.537 | 0.786 | 13.648 | 3.564 | 1.1203 | 0.3097 |
| FJI 96x220 | 4.70 | 3617 | 1533 | 18.942 | 0.849 | 13.629 | 3.564 | 1.2239 | 0.3369 |
| FJI 38x240 | 2.51 | 1355 | 1713 | 7.929 | 0.406 | 14.209 | 3.888 | 0.4183 | 0.1298 |
| FJI 45x240 | 2.79 | 1628 | 1713 | 9.549 | 0.483 | 14.725 | 3.888 | 0.5195 | 0.1539 |
| FJI 53x240 | 3.11 | 1940 | 1713 | 11.391 | 0.571 | 15.314 | 3.888 | 0.6248 | 0.1816 |
| FJI 58x240 | 3.31 | 2135 | 1713 | 12.539 | 0.626 | 15.308 | 3.888 | 0.6944 | 0.1999 |
| FJI 63x240 | 3.51 | 2330 | 1713 | 13.669 | 0.681 | 15.268 | 3.888 | 0.7618 | 0.2176 |
| FJI 69x240 | 3.75 | 2564 | 1713 | 15.003 | 0.748 | 15.228 | 3.888 | 0.8445 | 0.2394 |
| FJI 70x240 | 3.79 | 2603 | 1713 | 15.225 | 0.759 | 15.222 | 3.888 | 0.8583 | 0.2430 |
| FJI 89x240 | 4.54 | 3344 | 1713 | 19.448 | 0.968 | 15.135 | 3.888 | 1.1277 | 0.3138 |
| FJI 96x240 | 4.82 | 3617 | 1713 | 21.004 | 1.045 | 15.112 | 3.888 | 1.2313 | 0.3410 |
| FJI 38x300 | 2.87 | 1355 | 2253 | 10.362 | 0.688 | 16.280 | 4.860 | 0.4406 | 0.1421 |
| FJI 45x300 | 3.15 | 1628 | 2253 | 12.457 | 0.817 | 16.871 | 4.860 | 0.5417 | 0.1662 |
| FJI 53x300 | 3.47 | 1940 | 2253 | 14.837 | 0.965 | 17.545 | 4.860 | 0.6471 | 0.1939 |
| FJI 58x300 | 3.66 | 2135 | 2253 | 16.321 | 1.057 | 17.967 | 4.860 | 0.7166 | 0.2122 |
| FJI 63x300 | 3.86 | 2330 | 2253 | 17.781 | 1.149 | 18.389 | 4.860 | 0.7841 | 0.2299 |
| FJI 69x300 | 4.10 | 2564 | 2253 | 19.504 | 1.260 | 18.558 | 4.860 | 0.8668 | 0.2517 |
| FJI 70x300 | 4.14 | 2603 | 2253 | 19.791 | 1.279 | 18.558 | 4.860 | 0.8806 | 0.2553 |
| FJI 89x300 | 4.90 | 3344 | 2253 | 25.247 | 1.630 | 18.558 | 4.860 | 1.1500 | 0.3261 |
| FJI 96x300 | 5.18 | 3617 | 2253 | 27.257 | 1.759 | 18.558 | 4.860 | 1.2536 | 0.3533 |
| FJI 45x360 | 3.50 | 1628 | 2793 | 15.438 | 1.244 | 18.443 | 5.832 | 0.5640 | 0.1785 |
| FJI 53x360 | 3.82 | 1940 | 2793 | 18.359 | 1.467 | 19.181 | 5.832 | 0.6694 | 0.2062 |
| FJI 58x360 | 4.02 | 2135 | 2793 | 20.180 | 1.606 | 19.642 | 5.832 | 0.7389 | 0.2245 |
| FJI 63x360 | 4.22 | 2330 | 2793 | 21.972 | 1.745 | 20.103 | 5.832 | 0.8064 | 0.2422 |
| FJI 69x360 | 4.46 | 2564 | 2793 | 24.086 | 1.912 | 20.288 | 5.832 | 0.8891 | 0.2640 |
| FJI 70x360 | 4.50 | 2603 | 2793 | 24.438 | 1.940 | 20.288 | 5.832 | 0.9028 | 0.2676 |
| FJI 89x360 | 5.25 | 3344 | 2793 | 31.132 | 2.470 | 20.288 | 5.832 | 1.1723 | 0.3384 |
| FJI 96x360 | 5.53 | 3617 | 2793 | 33.598 | 2.665 | 20.288 | 5.832 | 1.2759 | 0.3656 |
| FJI 45x400 | 3.74 | 1628 | 3153 | 17.465 | 1.581 | 20.291 | 6.480 | 0.5789 | 0.1867 |
| FJI 53x400 | 4.06 | 1940 | 3153 | 20.748 | 1.863 | 21.102 | 6.480 | 0.6843 | 0.2144 |
| FJI 58x400 | 4.26 | 2135 | 3153 | 22.794 | 2.039 | 21.610 | 6.480 | 0.7538 | 0.2327 |
| FJI 63x400 | 4.46 | 2330 | 3153 | 24.807 | 2.215 | 22.117 | 6.480 | 0.8213 | 0.2504 |
| FJI 69x400 | 4.70 | 2564 | 3153 | 27.181 | 2.426 | 22.320 | 6.480 | 0.9039 | 0.2722 |
| FJI 70x400 | 4.74 | 2603 | 3153 | 27.577 | 2.461 | 22.320 | 6.480 | 0.9177 | 0.2758 |
| FJI 89x400 | 5.49 | 3344 | 3153 | 35.097 | 3.130 | 22.320 | 6.480 | 1.1872 | 0.3466 |
| FJI 96x400 | 5.77 | 3617 | 3153 | 37.868 | 3.377 | 22.320 | 6.480 | 1.2908 | 0.3738 |

Properties given for joists with web thickness of 9mm.

Bending resistance values are based on 300mm spacing of lateral constraints.

Table A1.4. Characteristic values – 45 mm flange.

| JOIST TYPE | Weight | Flange area | Web area | Bending moment capacity | Flexural rigidity (mean value) | Shear capacity | Shear rigidity (mean value) | Torsional rigidity (mean value) | Torsional capacity |
|---------------|--------|-----------------------------------|-----------------------------------|-------------------------|---|----------------------|---|--|-----------------------|
| | kg/m | A _F mm ² | A _W mm ² | M _k kNm | EI _{mean} x 10 ¹² Nmm ² | V _k kN | GA _{mean} x 10 ⁶ N | GI _{T,mean} x 10 ⁹ Nmm ² | M _T kNm |
| FJI 38x160-45 | 2.20 | 1583 | 885 | 5.397 | 0.160 | 8.289 | 2.592 | 0.4536 | 0.1297 |
| FJI 45x160-45 | 2.52 | 1898 | 885 | 6.507 | 0.190 | 8.590 | 2.592 | 0.7083 | 0.1698 |
| FJI 53x160-45 | 2.89 | 2258 | 885 | 7.769 | 0.224 | 8.933 | 2.592 | 0.8612 | 0.2046 |
| FJI 58x160-45 | 3.12 | 2483 | 885 | 8.556 | 0.246 | 8.981 | 2.592 | 0.9617 | 0.2275 |
| FJI 63x160-45 | 3.35 | 2708 | 885 | 9.330 | 0.268 | 8.966 | 2.592 | 1.0658 | 0.2512 |
| FJI 69x160-45 | 3.62 | 2978 | 885 | 10.244 | 0.294 | 8.952 | 2.592 | 1.1933 | 0.2802 |
| FJI 70x160-45 | 3.67 | 3023 | 885 | 10.396 | 0.298 | 8.950 | 2.592 | 1.2139 | 0.2849 |
| FJI 89x160-45 | 4.54 | 3878 | 885 | 13.290 | 0.380 | 8.919 | 2.592 | 1.6180 | 0.3770 |
| FJI 96x160-45 | 4.86 | 4193 | 885 | 14.356 | 0.410 | 8.910 | 2.592 | 1.7700 | 0.4116 |
| FJI 38x200-45 | 2.44 | 1583 | 1245 | 7.147 | 0.284 | 11.172 | 3.240 | 0.4685 | 0.1379 |
| FJI 45x200-45 | 2.76 | 1898 | 1245 | 8.611 | 0.337 | 11.577 | 3.240 | 0.7232 | 0.1780 |
| FJI 53x200-45 | 3.12 | 2258 | 1245 | 10.274 | 0.399 | 11.900 | 3.240 | 0.8761 | 0.2128 |
| FJI 58x200-45 | 3.35 | 2483 | 1245 | 11.312 | 0.437 | 11.874 | 3.240 | 0.9765 | 0.2357 |
| FJI 63x200-45 | 3.58 | 2708 | 1245 | 12.333 | 0.475 | 11.852 | 3.240 | 1.0806 | 0.2594 |
| FJI 69x200-45 | 3.86 | 2978 | 1245 | 13.538 | 0.521 | 11.830 | 3.240 | 1.2082 | 0.2884 |
| FJI 70x200-45 | 3.90 | 3023 | 1245 | 13.738 | 0.529 | 11.827 | 3.240 | 1.2287 | 0.2931 |
| FJI 89x200-45 | 4.78 | 3878 | 1245 | 17.554 | 0.675 | 11.780 | 3.240 | 1.6329 | 0.3852 |
| FJI 96x200-45 | 5.10 | 4193 | 1245 | 18.959 | 0.728 | 11.767 | 3.240 | 1.7849 | 0.4198 |
| FJI 38x220-45 | 2.55 | 1583 | 1425 | 8.043 | 0.360 | 12.614 | 3.564 | 0.4759 | 0.1420 |
| FJI 45x220-45 | 2.88 | 1898 | 1425 | 9.686 | 0.428 | 13.071 | 3.564 | 0.7306 | 0.1821 |
| FJI 53x220-45 | 3.24 | 2258 | 1425 | 11.553 | 0.506 | 13.381 | 3.564 | 0.8835 | 0.2169 |
| FJI 58x220-45 | 3.47 | 2483 | 1425 | 12.718 | 0.554 | 13.350 | 3.564 | 0.9839 | 0.2398 |
| FJI 63x220-45 | 3.70 | 2708 | 1425 | 13.864 | 0.603 | 13.324 | 3.564 | 1.0881 | 0.2635 |
| FJI 69x220-45 | 3.98 | 2978 | 1425 | 15.216 | 0.661 | 13.297 | 3.564 | 1.2156 | 0.2925 |
| FJI 70x220-45 | 4.02 | 3023 | 1425 | 15.441 | 0.671 | 13.293 | 3.564 | 1.2361 | 0.2972 |
| FJI 89x220-45 | 4.90 | 3878 | 1425 | 19.724 | 0.855 | 13.236 | 3.564 | 1.6403 | 0.3893 |
| FJI 96x220-45 | 5.22 | 4193 | 1425 | 21.301 | 0.923 | 13.220 | 3.564 | 1.7923 | 0.4239 |
| FJI 38x240-45 | 2.67 | 1583 | 1605 | 8.950 | 0.445 | 13.785 | 3.888 | 0.4833 | 0.1461 |
| FJI 45x240-45 | 2.99 | 1898 | 1605 | 10.774 | 0.530 | 14.285 | 3.888 | 0.7381 | 0.1862 |
| FJI 53x240-45 | 3.36 | 2258 | 1605 | 12.846 | 0.626 | 14.856 | 3.888 | 0.8910 | 0.2210 |
| FJI 58x240-45 | 3.59 | 2483 | 1605 | 14.138 | 0.686 | 14.840 | 3.888 | 0.9914 | 0.2439 |
| FJI 63x240-45 | 3.82 | 2708 | 1605 | 15.409 | 0.746 | 14.809 | 3.888 | 1.0955 | 0.2676 |
| FJI 69x240-45 | 4.10 | 2978 | 1605 | 16.910 | 0.818 | 14.777 | 3.888 | 1.2230 | 0.2966 |
| FJI 70x240-45 | 4.14 | 3023 | 1605 | 17.160 | 0.830 | 14.773 | 3.888 | 1.2436 | 0.3013 |
| FJI 89x240-45 | 5.01 | 3878 | 1605 | 21.912 | 1.058 | 14.704 | 3.888 | 1.6477 | 0.3934 |
| FJI 96x240-45 | 5.34 | 4193 | 1605 | 23.662 | 1.142 | 14.686 | 3.888 | 1.7997 | 0.4280 |
| FJI 38x300-45 | 3.03 | 1583 | 2145 | 11.729 | 0.761 | 15.906 | 4.860 | 0.5056 | 0.1584 |
| FJI 45x300-45 | 3.35 | 1898 | 2145 | 14.097 | 0.904 | 16.483 | 4.860 | 0.7603 | 0.1985 |
| FJI 53x300-45 | 3.72 | 2258 | 2145 | 16.788 | 1.067 | 17.142 | 4.860 | 0.9132 | 0.2333 |
| FJI 58x300-45 | 3.95 | 2483 | 2145 | 18.466 | 1.169 | 17.554 | 4.860 | 1.0137 | 0.2562 |
| FJI 63x300-45 | 4.18 | 2708 | 2145 | 20.117 | 1.271 | 17.966 | 4.860 | 1.1178 | 0.2799 |
| FJI 69x300-45 | 4.45 | 2978 | 2145 | 22.065 | 1.394 | 18.131 | 4.860 | 1.2453 | 0.3089 |
| FJI 70x300-45 | 4.50 | 3023 | 2145 | 22.389 | 1.414 | 18.131 | 4.860 | 1.2659 | 0.3136 |
| FJI 89x300-45 | 5.37 | 3878 | 2145 | 28.558 | 1.802 | 18.131 | 4.860 | 1.6700 | 0.4057 |
| FJI 96x300-45 | 5.69 | 4193 | 2145 | 30.831 | 1.944 | 18.131 | 4.860 | 1.8220 | 0.4403 |
| FJI 45x360-45 | 3.71 | 1898 | 2685 | 17.502 | 1.384 | 18.099 | 5.832 | 0.7826 | 0.2108 |
| FJI 53x360-45 | 4.07 | 2258 | 2685 | 20.815 | 1.632 | 18.823 | 5.832 | 0.9355 | 0.2456 |
| FJI 58x360-45 | 4.30 | 2483 | 2685 | 22.880 | 1.787 | 19.275 | 5.832 | 1.0359 | 0.2685 |
| FJI 63x360-45 | 4.53 | 2708 | 2685 | 24.912 | 1.943 | 19.728 | 5.832 | 1.1401 | 0.2922 |
| FJI 69x360-45 | 4.81 | 2978 | 2685 | 27.310 | 2.129 | 19.909 | 5.832 | 1.2676 | 0.3212 |
| FJI 70x360-45 | 4.86 | 3023 | 2685 | 27.710 | 2.160 | 19.909 | 5.832 | 1.2881 | 0.3259 |
| FJI 89x360-45 | 5.73 | 3878 | 2685 | 35.303 | 2.749 | 19.909 | 5.832 | 1.6923 | 0.4180 |
| FJI 96x360-45 | 6.05 | 4193 | 2685 | 38.101 | 2.966 | 19.909 | 5.832 | 1.8443 | 0.4526 |
| FJI 45x400-45 | 3.95 | 1898 | 3045 | 19.812 | 1.765 | 20.397 | 6.480 | 0.7975 | 0.2190 |
| FJI 53x400-45 | 4.31 | 2258 | 3045 | 23.541 | 2.079 | 21.213 | 6.480 | 0.9504 | 0.2538 |
| FJI 58x400-45 | 4.54 | 2483 | 3045 | 25.866 | 2.276 | 21.723 | 6.480 | 1.0508 | 0.2767 |
| FJI 63x400-45 | 4.77 | 2708 | 3045 | 28.153 | 2.473 | 22.233 | 6.480 | 1.1549 | 0.3004 |
| FJI 69x400-45 | 5.05 | 2978 | 3045 | 30.852 | 2.709 | 22.437 | 6.480 | 1.2825 | 0.3294 |
| FJI 70x400-45 | 5.09 | 3023 | 3045 | 31.301 | 2.748 | 22.437 | 6.480 | 1.3030 | 0.3341 |
| FJI 89x400-45 | 5.96 | 3878 | 3045 | 39.847 | 3.496 | 22.437 | 6.480 | 1.7072 | 0.4262 |
| FJI 96x400-45 | 6.29 | 4193 | 3045 | 42.995 | 3.771 | 22.437 | 6.480 | 1.8591 | 0.4608 |

Properties given for joists with web thickness of 9mm.

Bending resistance values are based on 300mm spacing of lateral constraints.

Table A1.5. Finnjoist characteristic capacities for flange dependent properties.

| Flange width mm | End bearing ¹ | | | | Intermediate bearing ¹ | | | | | | Secondary direction ² | | | | Axial ² | |
|--------------------------|--------------------------|-------|-------|-------|-----------------------------------|-------|-------|-------|-------|-------|----------------------------------|----------------|-----------------------------|-------------------------|-----------------------------|-----------------------------|
| | 45mm | | 89mm | | 75mm | | 89mm | | 135mm | | Moment Capacity | Shear Capacity | Flexural Rigidity | Shear Rigidity | Axial Capacity ³ | Axial Rigidity ² |
| | NS | S | NS | S | NS | S | NS | S | NS | S | $M_{f,k,y}$ | $V_{f,k,z}$ | EI_y | $EA_{Q,mean,z}$ | $F_{c,k,x}$ | $EA_{mean,x}$ |
| | kN | kN | kN | kN | kN | kN | kN | kN | kN | kN | kNm | kN | $\times 10^9 \text{ Nmm}^2$ | $\times 10^6 \text{ N}$ | kN | $\times 10^6 \text{ N}$ |
| 36mm flange depth | | | | | | | | | | | | | | | | |
| 45 | 9.46 | 11.18 | 15.76 | 17.48 | 16.76 | 18.48 | 18.77 | 20.49 | 25.36 | 27.08 | 0.512 | 4.149 | 3.764 | 0.911 | 42.50 | 20.948 |
| 53 | 10.75 | 12.47 | 17.33 | 19.63 | 19.05 | 20.77 | 21.33 | 23.05 | 28.69 | 30.54 | 0.711 | 4.936 | 6.155 | 1.084 | 50.57 | 24.923 |
| 58 | 11.23 | 13.27 | 17.33 | 20.98 | 20.37 | 22.20 | 22.31 | 24.65 | 28.69 | 32.71 | 0.852 | 5.428 | 8.069 | 1.192 | 55.61 | 27.407 |
| 63 | 11.23 | 13.37 | 17.33 | 21.14 | 20.37 | 22.38 | 22.31 | 24.85 | 28.69 | 32.97 | 1.005 | 5.920 | 10.343 | 1.300 | 60.65 | 29.891 |
| 69 | 11.23 | 13.37 | 17.33 | 21.14 | 20.37 | 22.38 | 22.31 | 24.85 | 28.69 | 32.97 | 1.199 | 6.511 | 13.592 | 1.429 | 66.70 | 32.872 |
| 70 | 11.23 | 13.37 | 17.33 | 21.14 | 20.37 | 22.38 | 22.31 | 24.85 | 28.69 | 32.97 | 1.232 | 6.609 | 14.192 | 1.451 | 67.70 | 33.368 |
| 89 | 11.23 | 13.37 | 17.33 | 21.14 | 20.37 | 22.38 | 22.31 | 24.85 | 28.69 | 32.97 | 1.935 | 8.479 | 29.177 | 1.861 | 86.86 | 42.808 |
| 96 | 11.23 | 13.37 | 17.33 | 21.14 | 20.37 | 22.38 | 22.31 | 24.85 | 28.69 | 32.97 | 2.231 | 9.168 | 36.620 | 2.012 | 93.91 | 46.285 |
| 39mm flange depth | | | | | | | | | | | | | | | | |
| 38 | 8.33 | 10.05 | 13.88 | 15.60 | 14.76 | 16.48 | 16.53 | 18.25 | 22.33 | 24.05 | 0.395 | 3.702 | 2.450 | 0.813 | 37.93 | 18.692 |
| 45 | 9.46 | 11.18 | 15.76 | 17.48 | 16.76 | 18.48 | 18.77 | 20.49 | 25.36 | 27.08 | 0.555 | 4.449 | 4.076 | 0.977 | 45.57 | 22.460 |
| 53 | 10.75 | 12.47 | 17.74 | 19.63 | 19.05 | 20.77 | 21.33 | 23.05 | 28.82 | 30.54 | 0.770 | 5.301 | 6.667 | 1.164 | 54.31 | 26.765 |
| 58 | 11.55 | 13.27 | 17.74 | 20.98 | 20.48 | 22.20 | 22.93 | 24.65 | 29.52 | 32.71 | 0.923 | 5.834 | 8.740 | 1.281 | 59.77 | 29.456 |
| 63 | 11.64 | 14.08 | 17.74 | 22.32 | 21.21 | 23.63 | 23.15 | 26.25 | 29.52 | 34.87 | 1.089 | 6.367 | 11.204 | 1.398 | 65.23 | 32.147 |
| 69 | 11.64 | 15.05 | 17.74 | 23.59 | 21.21 | 25.35 | 23.15 | 28.18 | 29.52 | 35.37 | 1.298 | 7.007 | 14.723 | 1.538 | 71.78 | 35.376 |
| 70 | 11.64 | 15.17 | 17.74 | 23.59 | 21.21 | 25.56 | 23.15 | 28.41 | 29.52 | 35.37 | 1.334 | 7.114 | 15.373 | 1.562 | 72.87 | 35.915 |
| 89 | 11.64 | 15.17 | 17.74 | 23.59 | 21.21 | 25.56 | 23.15 | 28.41 | 29.52 | 35.37 | 2.096 | 9.139 | 31.607 | 2.006 | 93.62 | 46.140 |
| 96 | 11.64 | 15.17 | 17.74 | 23.59 | 21.21 | 25.56 | 23.15 | 28.41 | 29.52 | 35.37 | 2.417 | 9.885 | 39.670 | 2.170 | 101.26 | 49.908 |
| 45mm flange depth | | | | | | | | | | | | | | | | |
| 45 | 10.32 | 12.04 | 16.62 | 18.34 | 18.48 | 20.20 | 20.49 | 22.21 | 27.08 | 28.80 | 0.640 | 5.187 | 4.705 | 1.139 | 53.13 | 26.186 |
| 53 | 11.72 | 13.44 | 18.57 | 20.61 | 21.01 | 22.73 | 23.29 | 25.01 | 30.78 | 32.50 | 0.889 | 6.171 | 7.694 | 1.355 | 63.21 | 31.154 |
| 58 | 12.47 | 14.32 | 18.57 | 22.03 | 22.58 | 24.30 | 24.81 | 26.75 | 31.19 | 34.81 | 1.065 | 6.786 | 10.086 | 1.490 | 69.51 | 34.259 |
| 63 | 12.47 | 15.20 | 18.57 | 23.45 | 22.87 | 25.88 | 24.81 | 28.50 | 31.19 | 37.04 | 1.256 | 7.401 | 12.929 | 1.625 | 75.81 | 37.364 |
| 69 | 12.47 | 16.26 | 18.57 | 24.42 | 22.87 | 27.77 | 24.81 | 30.60 | 31.19 | 37.04 | 1.498 | 8.139 | 16.990 | 1.787 | 83.37 | 41.090 |
| 70 | 12.47 | 16.39 | 18.57 | 24.42 | 22.87 | 28.00 | 24.81 | 30.66 | 31.19 | 37.04 | 1.540 | 8.262 | 17.740 | 1.814 | 84.63 | 41.711 |
| 89 | 12.47 | 16.39 | 18.57 | 24.42 | 22.87 | 28.00 | 24.81 | 30.66 | 31.19 | 37.04 | 2.419 | 10.599 | 36.472 | 2.327 | 108.57 | 53.510 |
| 96 | 12.47 | 16.39 | 18.57 | 24.42 | 22.87 | 28.00 | 24.81 | 30.66 | 31.19 | 37.04 | 2.789 | 11.460 | 45.774 | 2.516 | 117.39 | 57.857 |

Properties given for joists with web thickness of 9mm.

Bending resistance values are based on 300mm spacing of lateral constraints.

¹ For bearing capacities NS indicates no web stiffener at the support, S indicates web stiffener at the support

² Moment capacity, shear capacity, flexural rigidity, axial capacity and axial rigidity in the weak direction per flange

³ Axial capacity does not include stability factors

Table A2.1. Values of modification factors k_{mod} for the Finnjoist I-joists.

| Duration of load | Bending and axial resistance | | Shear resistance | | Bearing resistance | |
|------------------|------------------------------|-----------------|------------------|-----------------|--------------------|-----------------|
| | Service class 1 | Service class 2 | Service class 1 | Service class 2 | Service class 1 | Service class 2 |
| Permanent | 0,6 | 0,6 | 0,4 | 0,3 | 0,6 | 0,6 |
| Long term | 0,7 | 0,7 | 0,5 | 0,4 | 0,7 | 0,7 |
| Medium term | 0,8 | 0,8 | 0,7 | 0,55 | 0,8 | 0,8 |
| Short term | 0,9 | 0,9 | 0,9 | 0,7 | 0,9 | 0,9 |
| Instantaneous | 1,1 | 1,1 | 1,1 | 0,9 | 1,1 | 1,1 |

Table A2.2. Values of deformation factors k_{def} for the Finnjoist I-joists.

| Bending and axial deformation | | Shear deformation | |
|-------------------------------|-----------------|-------------------|-----------------|
| Service class 1 | Service class 2 | Service class 1 | Service class 2 |
| 0,6 | 0,8 | 1,5 | 2,25 |