

MetsäBoard Natural FSB CUP 1PE 0/18

PRODUCT SHEET



Product description

Food service board, uncoated, hard sized, OBA free, PE coating on reverse side (matt)

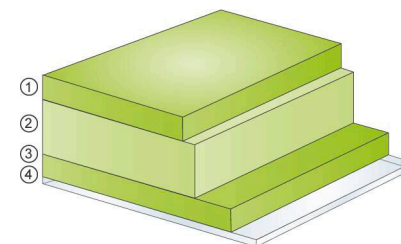
End use

Cold drink cups, Hot drink cups, Bowls, Trays, Containers

Features

Printing method Offset, Flexo
Food contact Suitable for food contact*
Metsä Board mill Husum

Structure



- 1) Bleached chemical pulp
- 2) Bleached chemi-thermo-mechanical pulp (BCTMP) + chemical pulp
- 3) Bleached chemical pulp
- 4) PE coating

PROPERTY, UNIT	METHOD	STANDARD	TOLERANCE							VALUES
Grammage total g/m ²		ISO 536		203	218	233	253	283	313	338
Thickness total µm		ISO 534		267	292	317	347	387	427	467
Grammage PE reverse g/m ²		ISO 536		18	18	18	18	18	18	18
Baseboard property, unit										
Grammage g/m ²		ISO 536	± 4%	185	200	215	235	265	295	320
Thickness µm		ISO 534	± 4%	250	275	300	330	370	410	450
Bending stiffness CD	Taber 15°	ISO 2493-2	- 15%	2.3	2.8	3.7	4.8	6.7	8.2	11.8
Bending stiffness MD	Taber 15°	ISO 2493-2	- 15%	5.2	6.8	9.2	12.0	16.9	20.8	30.0
Moisture content %		ISO 287	± 1.0	8.0	8.0	8.0	8.5	8.5	9.0	9.0
Roughness Bendtsen top	Bendtsen	ISO 8791-2		400	400	400	450	450	500	500
Brightness top %	Illumination C/2°	ISO 2470-1	± 1	82	82	82	82	82	82	82
Stretch CD %		ISO 1924-3	min 4.5 %	6.0	6.0	6.0	6.0	6.0	5.5	5.5
Off-flavour (Robinson test)	12 mo in orig. pack	EN 1230-2		< 1	< 1	< 1	< 1	< 1	< 1	< 1

Tolerances, when specified, are based on 95% confidence limits on mill measurements of samples tested in standard conditions (23°C/50% RH).

Metsä Board Paperboard mills have FSC® / C001580 and PEFC / 02-31-92 CoC certificates.

*Please contact Metsä Board for details of grammage and / or country-specific, restrictions and limitations.

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