

# Birch Ply

## Sonex Light



Metsä Wood Sonex Light is a birch plywood sandwich panel with good sound reduction properties. Its main end uses are in transportation industry like buses and trains. Sonex Light panels are composite structures made out of plywood and sound reduction material.

### APPLICATIONS

Metsä Wood Sonex Light is an ideal solution for applications which require good sound insulation, high strength and elasticity properties. Sonex Light panel is perfectly suited for light structures where low weight is a priority.

Benefits in transport uses are:

- Good strength / weight – ratio and high durability
- Less fuel consumption – Reduction of CO<sub>2</sub> emissions of a vehicle

Sonex Light applications:

- Transport industry: Bus and train walls and floors to reduce noise levels in the passenger cabin areas.
- Building applications: Partition walls requiring high acoustic insulation

### MAJOR ADVANTAGES

- **Good sound reduction properties**
- **Excellent strength-to-weight ratio**
- **Dimensionally stable**
- **Strong and rigid**
- **Easy to machine and fasten using conventional woodworking tools and fasteners**
- **Available with various technically and / or visually high quality overlays**
- **Good chemical resistance and durability of overlaid products**
- **Made of sustainable Nordic wood and PEFC (PEFC/02-31-03) certified**

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### BASE PLYWOOD

Metsä Wood Sonex Light is a composite panel consisting of Metsä Wood birch plywood and Amorim Cork composite sound reduction material. The base plywood of Metsä Wood Sonex Light is Metsä Wood Birch. Birch plywood is made of cross-bonded 1.4 mm thick birch veneers bonded with weather- and boil-resistant phenol formaldehyde adhesive.

### OVERLAY

Metsä Wood Sonex Light standard surfaces are uncoated. Surfaces are also available with variety of technically or visually high quality overlays. Generally all standard birch plywood overlays are available.

### Surface properties

Surface properties are dependent on overlay type. For more information on the overlay selection and the surface properties of a single overlay type, please contact Metsä Wood Plywood sales or see particular Product Data Sheet (e.g. Metsä Wood Form).

### EDGE SEALING

In standard Metsä Wood Sonex Light products the edges are not painted or otherwise sealed. Edge protection with acrylic edge sealing paint is available for overlaid panels on request.

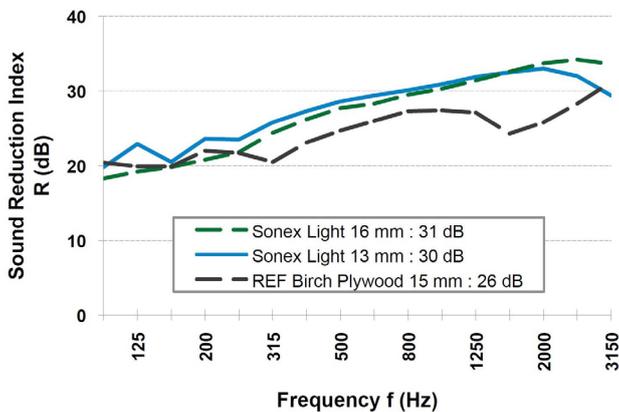
### FIRE CLASSIFICATION

The fire performance of Metsä Wood Sonex Light has been tested according to several standards and directives.

- UN/ECE Regulation No. 118, (vertical and horizontal use)
- FMVSS 571.302

### SOUND INSULATION

Sound reduction indexes of the Metsä Wood Sonex Light panels



NOMINAL THICKNESS (mm)	SOUND REDUCTION INDEX* Rw (dB)
13	30
16	31
19	31

\* The sound reduction index R was measured in accordance with EN ISO 10140-2:2010 and the weighted sound reduction index Rw was determined in accordance with EN ISO 717-1:1996

Special structures with higher sound insulation properties are available on request.

### PANEL SIZES

Metsä Wood Sonex Light is available in sizes:

- 1250 mm x 2500 mm
- 1525 mm x 3050 mm

The first measurement indicates the orientation of the surface veneer grain. Other sizes are available on request.

### SIZE TOLERANCES

Measured in accordance with standard EN 324, the plywood size and squareness tolerances meet EN 315 requirements.

### PANEL TOLERANCES

LENGTH / WIDTH	TOLERANCE
< 1 000 mm	± 1 mm
1 000 - 2 000 mm	± 2 mm
> 2 000 mm	± 3 mm
Squareness	± 0.1 % or ± 1 mm/m
Edge straightness	± 0.1 % or ± 1 mm/m

### THICKNESSES, STRUCTURES AND THICKNESS TOLERANCES OF THE PANELS\*

NOMINAL THICKNESS	THICKNESS TOLERANCE		WEIGHT
(mm)	min. (mm)	max. (mm)	kg/m <sup>2</sup>
13	12	14	9.3
16	15	17	10.9
19	18	20	13.2

\* The moisture content of the product affects its dimensions

\*\* Weights are given at relative humidity of 65%.

Special structures and thicknesses are available on request. Customised tolerances are possible but must be agreed separately.

### BONDING CLASSES

Metsä Wood Sonex Light base plywood panels are bonded with a weather- and boil-resistant phenol formaldehyde adhesive. The gluing meets the requirements of the standard EN 314-2 / Class 3 (exterior).

### FORMALDEHYDE EMISSIONS

Determined according to EN ISO 12460-3, the formaldehyde emitted by Metsä Wood Sonex Light falls far below the Class E1 requirement of ≤ 3.5 mg/(m<sup>2</sup>\*h). The formaldehyde emission of Metsä Wood Sonex Light is approximately 0.7 mg/(m<sup>2</sup>\*h).

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### APPROVALS AND DESIGN PROPERTIES

Birch plywood production is managed according to the principles of standard ISO 9001. The quality and the constancy of performance of the product is controlled by regular third party inspections and audits.

### MECHANICAL PROPERTIES

THICKNESS* (mm)	CHARACTERISTIC BENDING STRENGTH** (N/mm <sup>2</sup> )		MEAN MODULUS OF ELASTICITY** (N/mm <sup>2</sup> )	
		⊥		⊥
13	37.8	31.0	9440	6487
16	33.9	30.2	8977	6694
19	36.3	31.5	9070	6968

\* Moisture content 12%

\*\* Properties determined according to EN 789 standard

### MACHINING

Metsä Wood Sonex Light plywood panels can be edge machined and predrilled according to customer specification on request.

### PACKAGING

Metsä Wood Sonex Light panels are packed in moisture-resistant plastic wrapping.

### PACKING QUANTITIES

PANEL SIZE (mm)	NUMBER OF PANELS PER PALLET BY THICKNESS		
	13	16	19
1250 x 2500	55	50	40
1525 x 3050	45	35	35

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